

## OK Tigrod 19.12

Bare copper welding rod alloyed with small amounts of tin for welding of oxygen free, pure copper and low alloyed copper. The weld is easily workable. For welding of large work pieces and heavy thickness preheating is recommended..

|               |                                                     |
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| Классификации | AWS A5.7 : ERCu<br>EN ISO 24373 : S Cu 1898 (CuSn1) |
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|            |                        |
|------------|------------------------|
| Тип сплава | Copper (Cu + 0.7 % Sn) |
|------------|------------------------|

| Хим. состав проволоки |     |     |      |
|-----------------------|-----|-----|------|
| Mn                    | Si  | Cu  | Fe   |
| 0.2                   | 0.2 | Bal | 0.05 |