

OK Tigrod 5556A

Bare welding rod suitable for welding aluminium alloys with up to approx. 5% Mg that are not age hardenable and alloys where a higher tensile strength is required. The corrosion resistance in a marine atmosphere is very good.

Классификации	AWS A5.10 : ER5556 EN ISO 18273 : S Al 5556A (AlMg5Mn)
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Typical Charpy V-Notch Properties

Condition	Testing Temperature	Impact Value
После сварки	+20 °C	25 J

Данные наплавки

Диаметр

1.6 mm

2.4 mm

3.2 mm

4 mm